

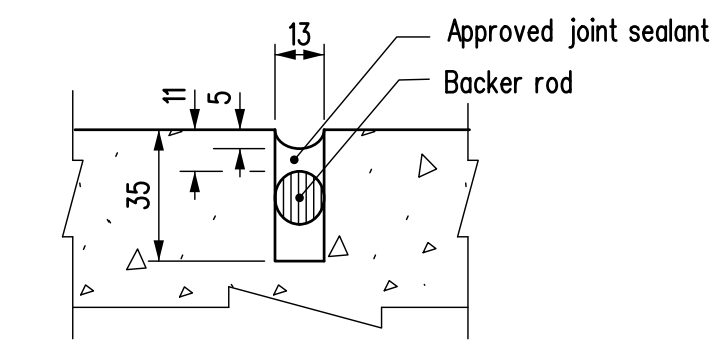
PART PLAN

DESIGN DATA

SPECIFICATIONS
 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SEVENTH EDITION, 2014

STRUCTURAL CONCRETE

COMPRESSIVE STRENGTH $f_c = 35$ MPa
 CEMENT CSA A23.1, CLASS C-1
 EXPOSURE CLASS AIR CATEGORY 1
 REINFORCING STEEL CAN/CSA G30.18-M92 GRADE 400W
 CLEAR COVER 50 mm (UNLESS NOTED OTHERWISE)



ALTERNATE JOINT DETAIL "A"

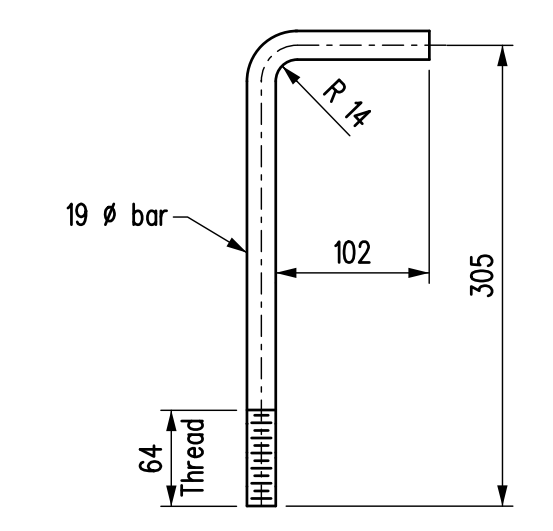
Centered between C.S.P.'S
 Scale 1:2

BILL OF MISCELLANEOUS METAL

MARK No.	No.	DESCRIPTION	CORROSION PROTECTION	SIZE	LENGTH	REMARKS	MASS PER UNIT	MASS
B1	192	Steel anchor bolt Grade A36 or 307	Hot dip galvanized	19 dia.	406	as detailed, CW 2 hex. nuts Grade C & 2 flat washers	1.138	218.50
TOTAL MASS kg =							218.50	

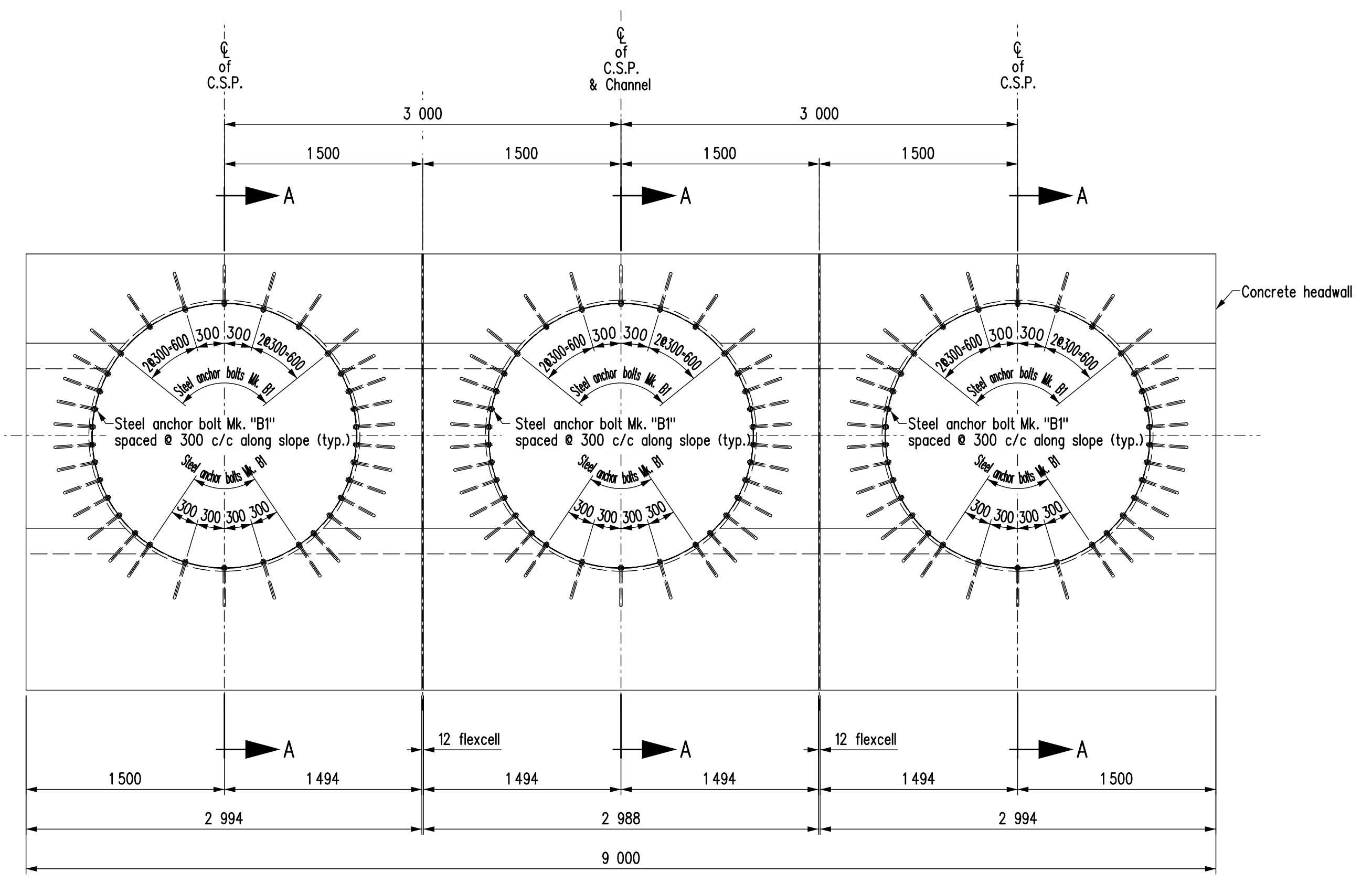
NOTES:

- All material noted in the above Bill shall be hot dip galvanized after fabrication in accordance with CSA G164 for a minimum net retention of 610 g/m² unless otherwise stated in the specified material ASTM standards. The fabricator and galvanizer shall safeguard against embrittlement using recommended practices from applicable standards.
- Grade C galvanized nuts for A36/307 bolts shall be overlapped to the minimum amount required for the fastener assembly in accordance with ASTM A563.
- All bolts and threaded rods in the above Bill shall be Imperial thread.

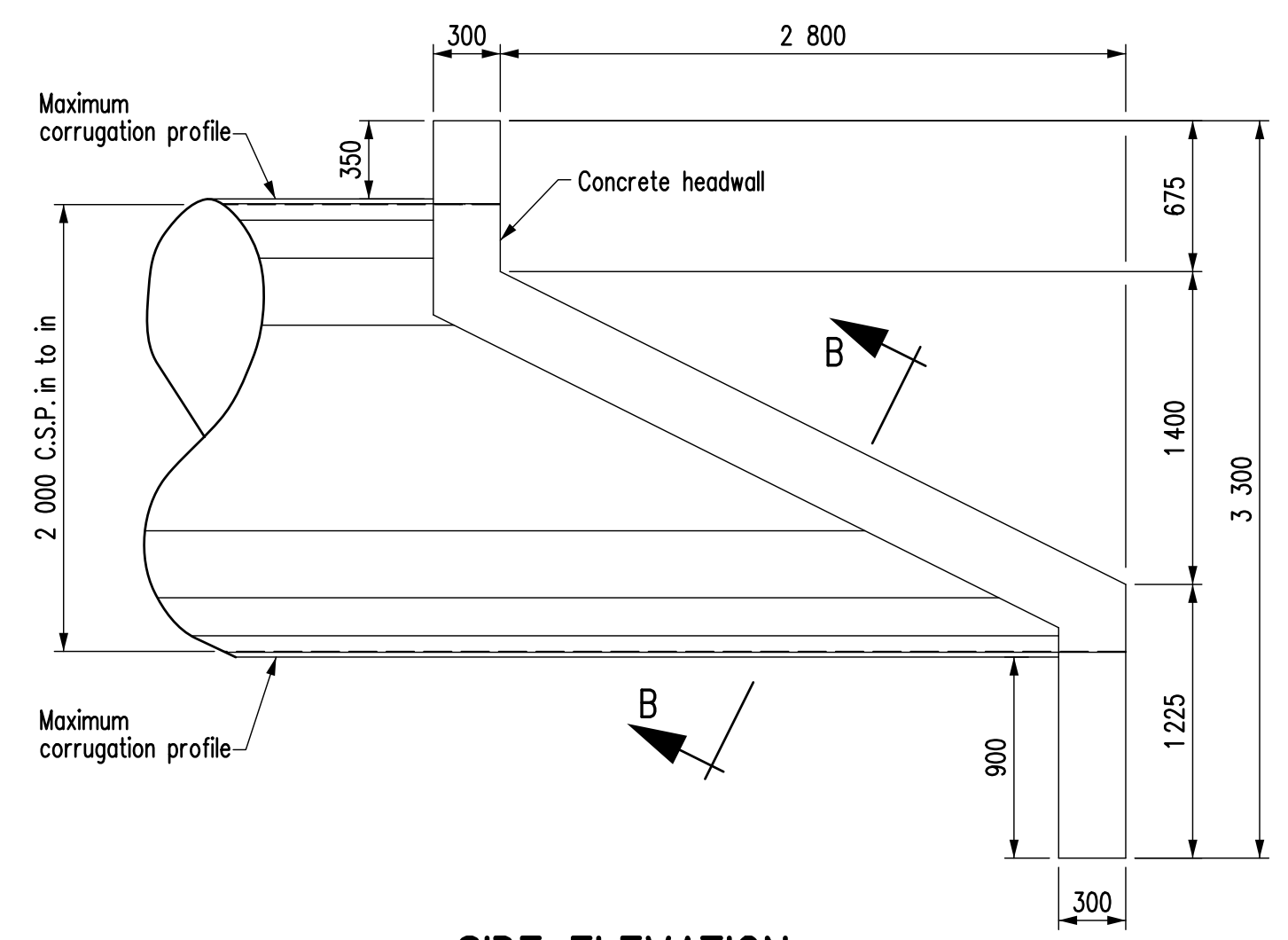


STEEL ANCHOR BOLT Mk. "B1"

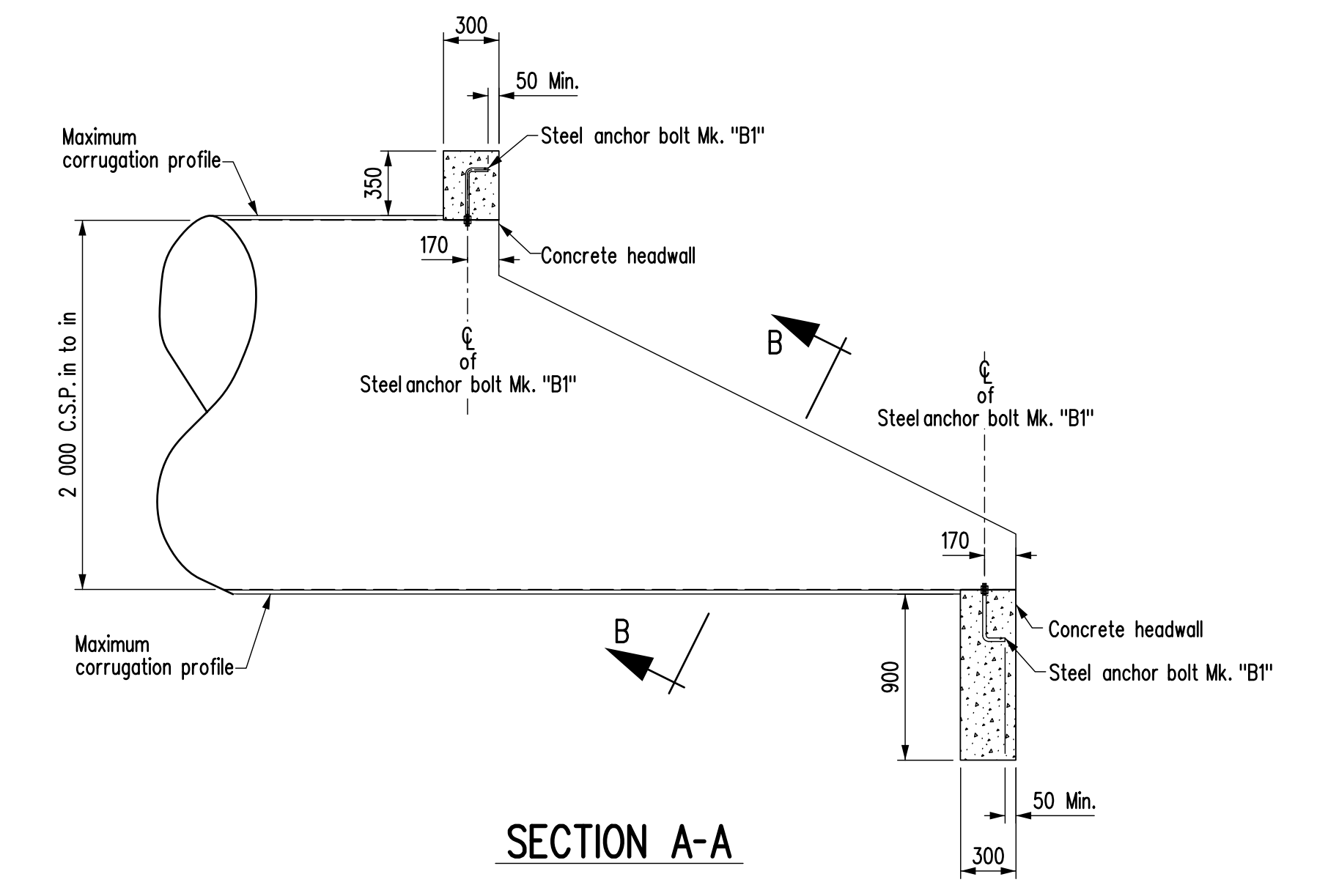
Scale 1:5



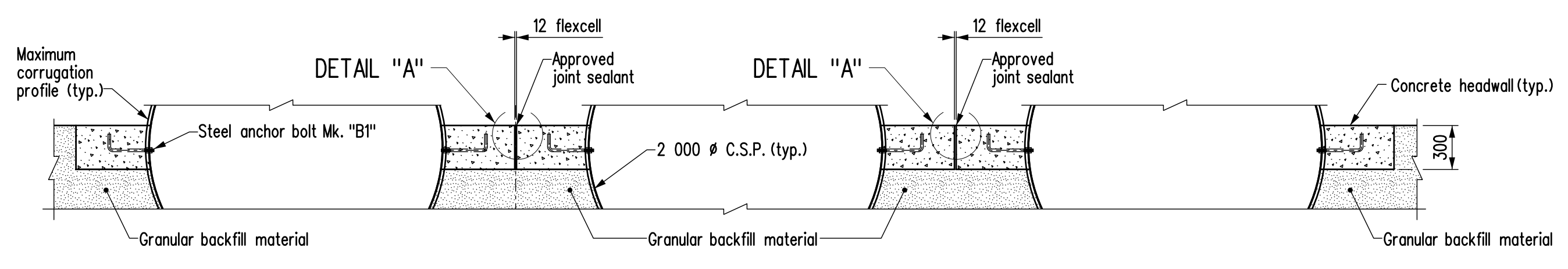
ELEVATION



SIDE ELEVATION



SECTION A-A



SECTION B-B

NOTES:

- Pour panels independently with 12 mm flexcell joint as shown or alternately cast the panels monolithically and use joint detail as shown in the Alternate Joint Detail "A". With either method of construction seal the joint(s) with an approved joint sealant.
- All exposed surfaces of concrete headwalls to be permeable formwork liner finish.
- All exposed edges of headwalls to be chamfered 25 mm except where noted otherwise.
- 2 000 mm ϕ Corrugated Steel Pipe (CSP) end treatment assumed to have 2:1 beveled ends with 300 mm top and bottom steps. Also known as "standard slope" ends.
- Assumed maximum 25 mm corrugation depth.
- This standard is for culverts designed for a zero degree skew. A maximum of 15 degree skew is permissible provided that:
 - The headwall is constructed perpendicular to the axis of the culvert and
 - The roadway sideslope is modified (widening and flattening of the slope at the obtuse corners) to accommodate the headwall geometry.

REVISIONS		HEADWALL DETAILS (CONCRETE) FOR 3 - 2 000 ϕ C.S.P.'S		
DATE	BY			DESIGN SEAL
20/01/16	A.H.P.	Added washers & deleted damp proofing		
		Manitoba Infrastructure Water Management and Structures		
APPROVED BY: Original signed by Ruth Eden EXECUTIVE DIRECTOR OF STRUCTURES		DATE: June 5, 2014 SCALE: 1:30 SHEET No. 1 of 2		
DESIGN BY: A.H.P. CHECKED: A.K.N.		or OS shown STD No. SC_ET_RCH_NS_3-2000		
DETAILS BY: K.P. CHECKED: A.H.P.				

