

- 1. THE CONNECTION PLATE SHALL BE USED AS A TEMPLATE TO CORE HOLES INTO THE NEWEL POST.
- 2. CARE SHALL BE TAKEN TO ENSURE HOLES ARE CORED ACCURATELY WITH MINIMAL DAMAGE TO NEWEL POST. USE OF ROTARY HAMMER DRILL WILL NOT BE ALLOWED.
- 3. USE HILTI HIT RE 500 EPOXY TO FASTEN THREADED RODS TO CONCRETE NEWEL POST AND EMBED THE THREADED RODS 100 mm INTO THE CONCRETE NEWEL POST.
- 4. INSTALLATION OF ALL REQUIRED THREADED RODS AND LOCK NUTS CONSIDERED INCIDENTAL TO CONNECTION PLATES.
- 5. BOLT TBFF04 TO BE INSTALLED IN UPPER HOLE OF RAIL BLOCK AND POST
- 6. BLOCKOUT TO BE NAILED TO POST TO PREVENT ROTATION USING 90 mm NAIL.
- 7. THE TOP BOLT THROUGH SPACER "SP2" AND THE NEWEL POST MAY BE ELIMINATED IF THE FIRST POST OF THE BRIDGE CANNOT BE INSTALLED PROPERLY. THE SPACER IS TO BE CONNECTED TO THE CONNECTION PLATE "AP1" USING A "C3" HEX. BOLT. THE DIMENSION OF 125 mm WILL THEN APPLY TO THE MIDDLE HOLE OF "SP2".

ALL SCALES ARE APPROXIMATE

NOTE: Original structual drawing sealed by J. Lukashenko P.Eng., Feb.23, 2000. It is filed in the Bridges and Structures Branch.

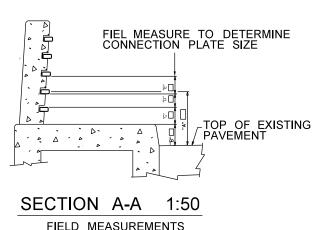
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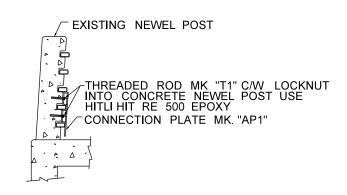
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NESTED THRIE BEAM TO 5 RAIL NEWEL POST TRANSITION

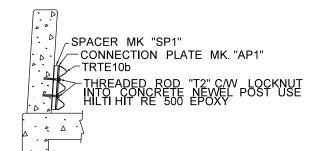
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DATE:	2006 - 04
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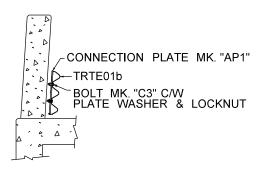
DESCRIPTION

CONNECTION PLATE

CONNECTION PLATE SPACER

THREADED ROD

SPACER



SITE NO.

MASS TOTAL PER UNIT MASS

N/A

5.497

5.497

FIELD MEASUREMENTS

SECTION D-D

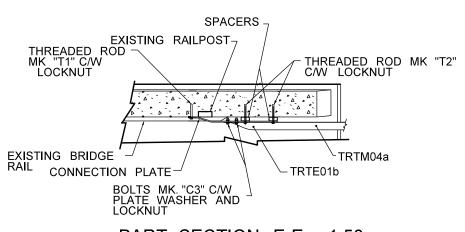
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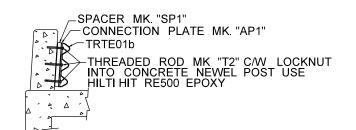
MARK No.

AP2

SP1 SP2

SECTION C-C 1:50

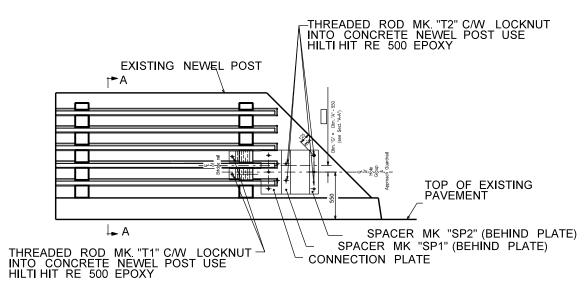




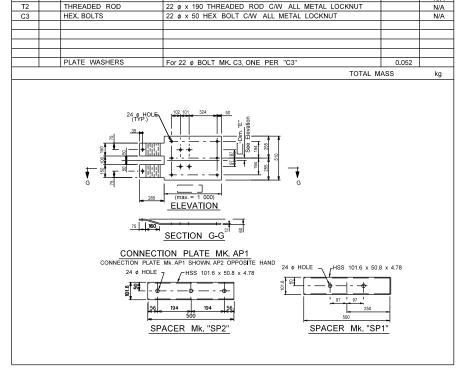
SECTION F-F 1:50

SECTION B-B

PART SECTION E-E



ELEVATION 1:50 SHOWING CONNECTION PLATE ASSEMBLY



BILL OF MISCELLANEOUS METAL

PLATE, 12 THICK AS DETAILED

PLATE, 12 THICK AS DETAILED

SIZE

HSS 101.6 x 50.8 x 4.78, 500 LONG AS DETAILED

22 Ø x 140 THREADED ROD WITH ALL METAL LOCKNUT

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