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PRESSURE PIPING CONSTRUCTION AND TEST DATA REPORT

The Steam and Pressure Plants Act

ITS ES Form 13

☐ Shop Construction ☐ Field Construction ☐ Partial Data Report* ☐ Final Data Report

*(from one provincial authorized contractor to another provincial authorized contractor)

Constructed by (Primary Contractor or Subcontractor)	Name	Address		
	Owner's Job No.	Provincial Quality Prog. No.	Expiry Date	
Constructed for (Secondary Contractor if Different from Above)	Name	Address		
		Provincial Quality Prog. No.**	Expiry Date**	
Owner	Name	Address		
		Provincial Quality Prog. No.**	Expiry Date**	
Location of Installation	Address			

** Required when the entity undertakes some/all of the quality functions, e.g., NDE, PWHT, Tie-in, fabrication, hydro test, final assembly, etc.

Provincial Piping Design Registration No.		Design Responsibility	☐ Owner ☐ Engineer

Weld Procedures

Contractor	Provincial Registration No.(s)	WPS No.(s) Used	
Owner	Provincial Registration No.(s)	WPS No.(s) Used	

Construction Codes

☐ ASME B31.1 Boiler External Piping ☐ ASME B31.1 Non-Boiler-External Piping only ☐ ASME B31.5 ☐ ASME B31.9

☐ ASME B31.3 Service Category ◯ Normal ◯ Cat 'D' ◯ Cat 'M' ◯ High Pressure ◯ High Purity ◯ Elevated Temperature ◯ Severe Cyclic

Total Piping Volume: Cu.ft

Piping Line Designation Table

Drawing & Rev. No. & Line No	Fluid (air / steam / etc.)	Press. (psi)	Des. Temp. (F)	Test Press. (psi)	Test Medium	Pipe Mat'l Spec. & Grade	Pipe Run Length (ft)	Pipe NPS & Schedule	Flange Material & Rating	Preheat	NDE
											-
											-
											-
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Partial Data Reports Attached

Partial data reports certified by subcontractors are listed below and attached to this data report.

No.	Line No.	Spool No.	Drawing No. with Rev. No.	Subcontractor Name	Quality Program Number	Expiry

Remarks

Endorse Certificate Section 'A' or 'B'

SECTION A **CERTIFICATE OF COMPLIANCE**

Signed by the subcontractor when supplying this certificate as a

Partial Data Report

We certify that the statements in this Data Report are correct and that materials, construction and workmanship of the piping fabrication conform to the registered quality system and the applicable piping codes(s).
This certificate is not valid unless it forms part of a Final Data Report signed by Primary Contractor.

Contractor:

Name (Please Print)

Signature

Date

SECTION B **CERTIFICATE OF COMPLIANCE**

Signed by the subcontractor when supplying this certificate as a

Final Data Report

We certify that the statements in this Data Report are correct and that

piping job number

described in this Data Report was constructed in accordance with the Provincial Act and Regulations, and applicable ASME Piping Codes(s).

Contractor:

Name (Please Print)

Signature

Date

Certificate of Inspection

I, the undersigned, employed by _____ of _____ have verified that all required examination and testing has been completed, and inspected the piping described in this construction data report to the extent necessary to be satisfied that it conforms to all applicable examination requirements of the ASME Code and of the engineering design, and state that, to the best of my knowledge and belief, the contractor has constructed this piping in accordance with provincial regulations. By signing this certificate neither the inspector nor his or her employer makes any warranty, expressed or implied, concerning the piping described in this construction data report. Furthermore, neither the inspector nor his or her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Owner's Inspector (For ASME B31.9 only)**:**

Name _____ Signature _____ Date _____

Provincial Inspector:

Name _____ Signature _____ Date _____